## The Mechanochemical Synthesis and Properties of the Fullerene Trimer C<sub>180</sub>

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(Received April 25, 2000; CL-000395)

A solid-state reaction of  $C_{60}$  with 4-aminopyridine as a catalyst under high-speed vibration milling conditions afforded fullerene trimer  $C_{180}$ , which was characterized by IR and UV–vis spectroscopies as well as the APCI mass spectroscopy of the cyanated derivative.

The all-carbon fullerene oligomers and polymers have attracted considerable interest of physicists and physical chemists. These materials have been prepared under photochemical<sup>1</sup> or high-pressure/high-temperature conditions,<sup>2</sup> or by the action of alkali metals.<sup>3</sup> However, the insolubility of these materials in any solvent has precluded their characterization particularly from the viewpoint of organic chemistry. On the other hand, we previously reported that the mechanochemical reaction of fullerene C<sub>60</sub> with potassium salts such as KCN, KOAc, and K<sub>2</sub>CO<sub>3</sub>, with metals with high reducing power, or with solid aromatic amines, under the "high-speed vibration milling (HSVM)" conditions can successfully afford the fullerene dimer C<sub>120</sub>.<sup>4</sup> Upon careful examination of the reaction, now we found that not only the dimer but the trimer of C<sub>60</sub> could be synthesized for the first time under the similar reaction conditions.

When  $C_{60}$  (50 mg) was treated with 4-aminopyridine (7 mg) under HSVM conditions for 30 min, the analysis with HPLC using a Cosmosil "Buckyprep" column eluted with toluene showed a very small and broad peak at a retention time of about 29 min in addition to a peak for  $C_{60}$  at 7.4 min and a peak for the dimer C<sub>120</sub> at 14.7 min. From the retention time, this small peak was assumed to be the trimer  $C_{180}$ .<sup>5</sup> By the use of a Cosmosil "5PBB" column of a preparative size, with an adsorption behavior different from "Buckyprep," eluted with o-dichlorobenzene (ODCB), this small peak was separated into two peaks, fraction A (retention time, 20.5 min) and fraction B (23.5 min). When reexamined with a "Buckyprep" column, fraction A was shown to be a mixture of at least three components with the retention time of 25.9, 28.5, and 31.3 min while fraction B gave a single peak at 27.6 min with  $C_{60}$  as a reference appearing at 7.4 min (Figure 1). Upon evaporation of the solvent, combined components in fractions A and B amounted to 4% yield as  $C_{180}$ .

This inferred  $C_{180}$  was a dark brown solid very hardly soluble in ODCB, and upon atmospheric pressure chemical ionization (APCI) mass spectrometry both fractions A and B gave only a fragmented peak of  $C_{60}$ . Upon APCI mass spectroscopy, the fullerene dimer  $C_{120}$  also exhibits only the fragmentation peak of  $C_{60}$ . However, after it was allowed to react with sodium cyanide in an ODCB–DMF solution and quenched with trifluoroacetic acid, the product clearly exhibited the molecular ion peak for the cyanated  $C_{120}$ , i.e.,  $C_{120}(CN)^-$ . In the same way, when fraction B of inferred  $C_{180}$  was treated with sodium cyanide in solution and examined by APCI mass spectroscopy (negative-ion mode), the molecular ion peak for the cyanated  $C_{180}$ , i.e.,  $C_{180}(CN)^-$ , was clearly observed. Thus, the actual



**Figure 1**. HPLC chart of a mixture of  $C_{60}$ ,  $C_{120}$ , and  $C_{180}$ : column, Buckyprep; eluent, toluene; flow rate, 1 ml min<sup>-1</sup>: inset are the chromatograms of fractions A and B.

formation of the trimer C<sub>180</sub> was confirmed.

The UV–visible spectra of fractions A and B are quite similar and that of fraction B is shown in Figure 2. Both of them exhibit absorptions typical for 1,2-disubstituted 1,2-dihydro[60]fullerenes, i.e., the UV absorption at 330 nm, a slight shoulder at around 433 nm, and a long-wavelength absorption tailing to 703 nm. The IR spectrum of  $C_{180}$  fraction B (Figure 3) was found to be quite similar to the spectrum of  $C_{120}$ .<sup>4</sup>

Upon irradiation of room light, HPLC analysis indicated that the ODCB solutions of both fractions A and B of the trimer  $C_{180}$  very slowly undergo a decrease in its concentration with concomitant increase of  $C_{60}$  and  $C_{120}$ . Thus, the trimer  $C_{180}$  undergoes slow dissociation into  $C_{60}$  and  $C_{120}$  with a half-life of about 3 days under irradiation of room light (ca. 100 luxes).

The saturated concentration of either fraction A or B is too low ( $5 \times 10^{-5}$  M or 0.1 mg mL<sup>-1</sup> in ODCB) to allow the <sup>13</sup>C NMR measurement, and we can deduce the structure only based on theoretical calculations. The structures for the stable



Figure 2. UV-vis spectrum of  $C_{180}$  (fraction B) in ODCB.



Figure 3. IR spectrum (KBr) of C<sub>180</sub> (fraction B).

isomers of C<sub>180</sub> calculated by PM3 are shown in Figure 4 together with their heat of formations. Among the isomers with the extended structure, the "e" isomer was found to be the most stable and the stability decreases in the order, "trans-4" (+0.28 kcal mol<sup>-1</sup> in  $\Delta\Delta H_{\rm f}$  relative to the "e" isomer), "trans-3" (+0.44 kcal mol<sup>-1</sup>), and "trans-1" (+0.51 kcal mol<sup>-1</sup>). On the other



**Figure 4.** Structures of the stable isomers of  $C_{180}$  calculated by PM3: in the parentheses are given the values of heat of formation in kcal mol<sup>-1</sup>.

hand, among the isomers with the cyclic structure, only the "cis-2 / cis-2 / cis-2" isomer was found to be significantly more stable (-29.4 kcal mol<sup>-1</sup> in  $\Delta\Delta H_{\rm f}$  relative to the "e" isomer) while all others were less stable than the extended "e" isomer as a reference. Based on the appearance of the HPLC chart shown above, we suppose that fraction B, which exhibits only a single HPLC peak both on a "Buckyprep" column and on a "5PBB" column, could be assigned to an isomer with a totally different structural characteristic such as the one with a cyclic structure ("cis-2 / cis-2 / cis-2") while fraction A with at least three components would be a mixture of isomers with extended structures (e.g., "e", "trans-4", and "trans-3").

The present work was supported by Japan Society for the Promotion of Science (RFTF97R11601). K. F. thanks JSPS Research Fellowship for Young Scientists.

## **References and Notes**

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- 5 At present the precise mechanism of the reaction is not clear. However, it is supposed that the one-electron transfer from 4-aminopyridine to  $C_{60}$  is playing an important role: the produced  $C_{60}$  radical anion should be highly reactive in the solid state and would react with  $C_{60}$  or with  $C_{120}$  to give  $C_{120}$  or  $C_{180}$  respectively.